

## **Declaration of Performance**

No.: KT-CPR-KFW-309L

Product Name:KFW-309L Date:2018/04/24

Product Name.Nr W-303L Date.2016/04			
For the construction product		Tubular cored electrode	
Unique identification code for product type		EN ISO 17633-A - T 23 12 L P M21/C1 1	
		Trade mark: KFW-309L	
2. Intended use for construction product:		Welding consumables used in metallic structures or	
		in composite metal and concrete structures	
3. Manufacturer		Kuang Tai Metal Ind. Co. Ltd.	
		No. 20, Gongye Road, Erzhen, Guantian District,	
		Tainan City, 72042, Taiwan R.O.C	
4. Authorized representative		Not applied	
5. System(s) of AVCP		System 2+	
6 a) Harmonized standard:		EN 13479	
Notified body/ies:		TÜV NORD Systems GmbH & Co. KG, Hamburg,	
		NB-Registration-no. 0045,	
		No. of FPC-Certificate: 0045-CPR-0767	
Ch) Firming Assessment December		Not applied	
6 b) European Assessment Document:		Not applied	
European Technical Assessment: Technical Assessment Body:		Not applied	
Notified body/ies:		Not applied Not applied	
Notified body/fes.		Not applied	
7. Declared performance:			
Essential characteristics	Performance		Harmonized technical specification
Tolerances on dimensions	Diameter		EN ISO 544, Table 2
Elongation	> 25%		EN ISO 17633, Table 2A
Tensile strength	> 510 N/mm <sup>2</sup>		EN ISO 17633, Table 2A
Yield strength	> 320 N/mm <sup>2</sup> at R <sub>p0.2</sub>		EN ISO 17633, Table 2A
Impact strength	> 32J at -40°C		EN 14532-1,Table D.1, group 8.1
Chemical composition	23 12 L requirement		EN ISO 17633, Table 1A
Durability	by stainless grade		
Dangerous substances	NPD		
Emission of radioactivity	NPD		

8. Appropriate Technical Documentation and/or Specific Technical Documentation: Not applied

The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7. This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in point 3.

Signed for and on behalf of the manufacturer by:

Samuel Huang / QA Department Manager Kaohsiung Branch, Taiwan 2018/04/24