

Declaration of Performance

No.: KT-CPR-KM-56Z

Product Name:KM-56Z Date:2018/04/24

FTOddct Name: RM-502			Date:2010/04/24	
For the construction product		Solid wire electrode		
Unique identification code for product type		EN ISO 14341-A - G 42 4 C1/M21 3Si1		
		Trade mark: KM-56Z		
2. Intended use for construction product:		Welding consumables used in metallic structures or		
		in composite metal and concrete structures		
3. Manufacturer		Kuang Tai Metal Ind. Co. Ltd.		
		No. 20, Gongye Road, Erzhen, Guantian District,		
		Tainan City, 72042, Taiwan R.O.C		
4. Authorized representative		Not applied		
5. System(s) of AVCP		System 2+		
6 a) Harmonized standard:		EN 13479		
Notified body/ies:		TÜV NORD Systems GmbH & Co. KG, Hamburg, NB-Registration-no. 0045, No. of FPC-Certificate: 0045-CPR-0767		
6 b) European Assessment Document:		Not applied		
European Technical Assessment:		Not applied		
Technical Assessment Body:		Not applied		
Notified body/ies:		Not applied		
7. Declared performance:				
Essential characteristics	Performance		Harmonized technical specification	
Tolerances on dimensions	Diameter		EN ISO 544, Table 2	
Elongation	> 20%		EN ISO 14341, Table 1A	
Tensile strength	500~640 N/mm ²		EN ISO 14341, Table 1A	
Yield strength	$> 420 \text{ N/mm}^2 \text{ at R}_{p0.2}$		EN ISO 14341, Table 1A	
Impact strength	> 47J at -40°C		EN ISO 14341, Table 2	
Chemical composition	3Si1 requirement		EN ISO 14341, Table 1A	
Durability	NPD			
Dangerous substances	stances NPD			
Emission of radioactivity NPD				

8. Appropriate Technical Documentation and/or Specific Technical Documentation: Not applied

The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7. This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in point 3.

Signed for and on behalf of the manufacturer by:

Samuel Huang / QA Department Manager Kaohsiung Branch, Taiwan 2018/04/24