

## **Declaration of Performance**

No.: KT-CPR-KMX-70M

Product Name:KMX-70M Date:2023/04/18

Product Name:Kivix-70ivi		Date:2023/04/18	
For the construction product		Tubular cored electrode	
1. Unique identification code for product type		EN ISO 17632-A T42 4 M M21 1 H5	
		Trade mark: KMX-70M	
2. Intended use for construction product:		Welding consumables used in metallic structures or	
		in composite metal and concrete structures	
3. Manufacturer		Kuang Tai Metal Ind. Co. Ltd.	
		No. 20, Gongye Road, Erzhen, Guantian District,	
		Tainan City, 72042, Taiwan R.O.C	
4. Authorized representative		Not applied	
5. System(s) of AVCP		System 2+	
6 a) Harmonized standard:		EN 13479	
Notified body/ies:		TÜV NORD Systems GmbH & Co. KG, Hamburg, NB-Registration-no. 0045, No. of FPC-Certificate: 0045-CPR-0767	
6 b) European Assessment Document:		Not applied	
European Technical Assessment:		Not applied	
Technical Assessment Body:		Not applied	
Notified body/ies:		Not applied	
7. Declared performance:			
Essential characteristics	Performance		Harmonized technical specification
Tolerances on dimensions	Diameter		EN ISO 544, Table 2
Elongation	> 20%		EN ISO 17632, Table 1A
Tensile strength	500 ~ 640 N/mm <sup>2</sup>		EN ISO 17632, Table 1A
Yield strength	$> 420 \text{ N/mm}^2 \text{ at } (R_{eL}, \text{ or } R_{p0.2})$		EN ISO 17632, Table 1A
Impact strength > 47J at -40°C			EN ISO 17632, Table 3
Chemical composition No symbol			EN ISO 17632, Table 4A
Durability NPD			
Dangerous substances NPD			
Emission of radioactivity NPD			

8. Appropriate Technical Documentation and/or Specific Technical Documentation: Not applied

The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7. This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in point 3.

Signed for and on behalf of the manufacturer by:

Samuel Huang / QA Department Manager Kaohsiung Branch, Taiwan 2023/04/18